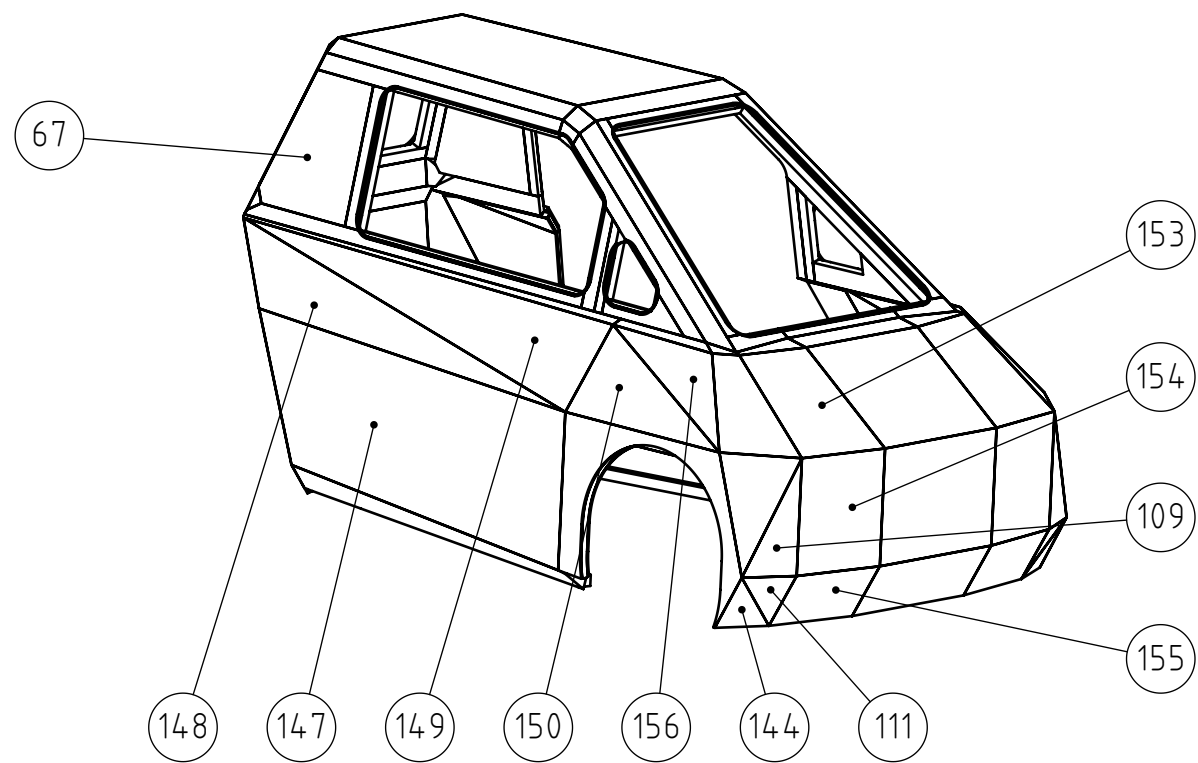
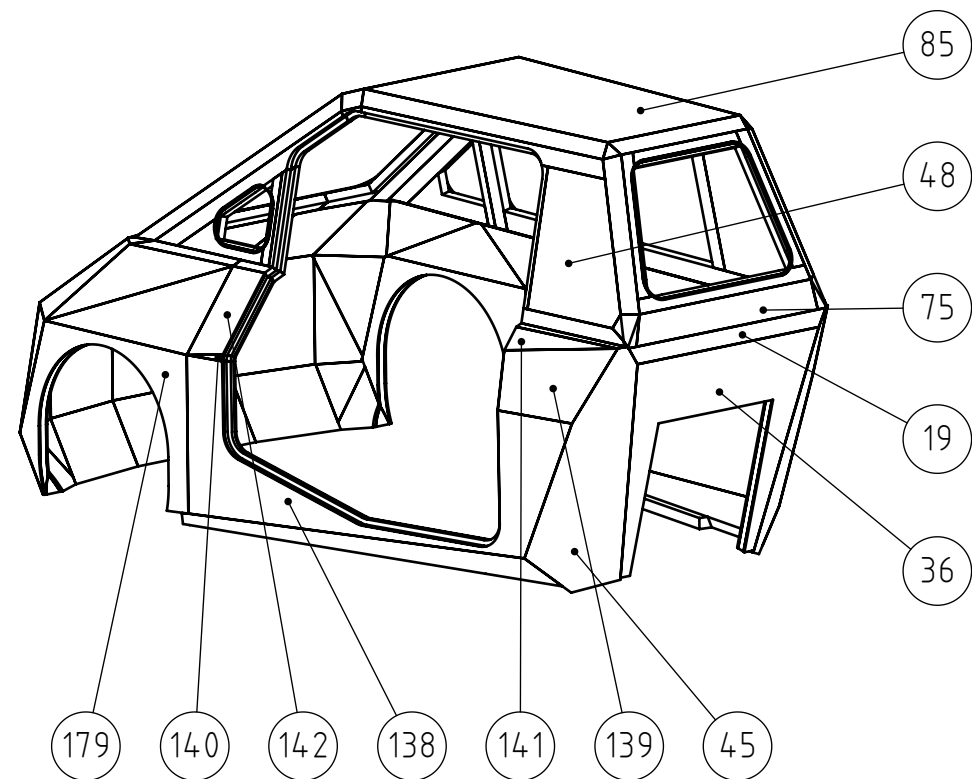
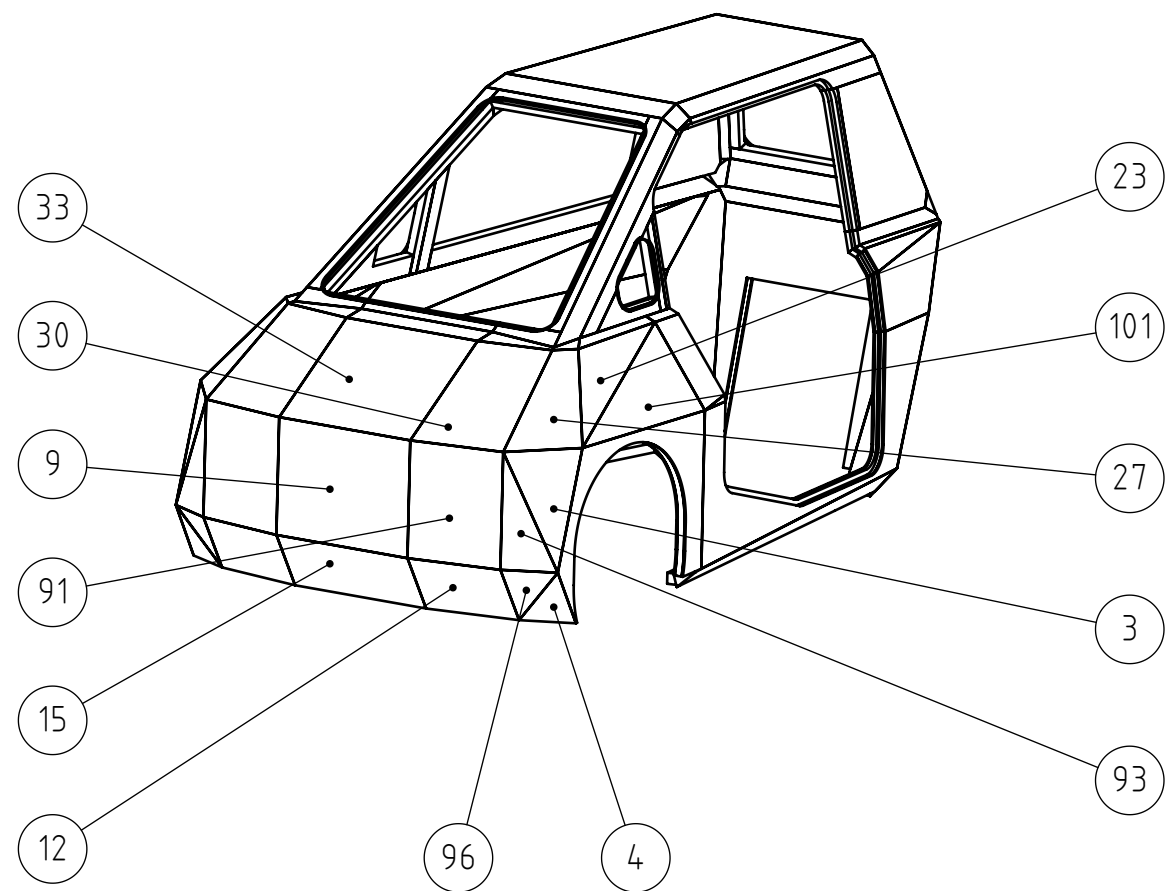
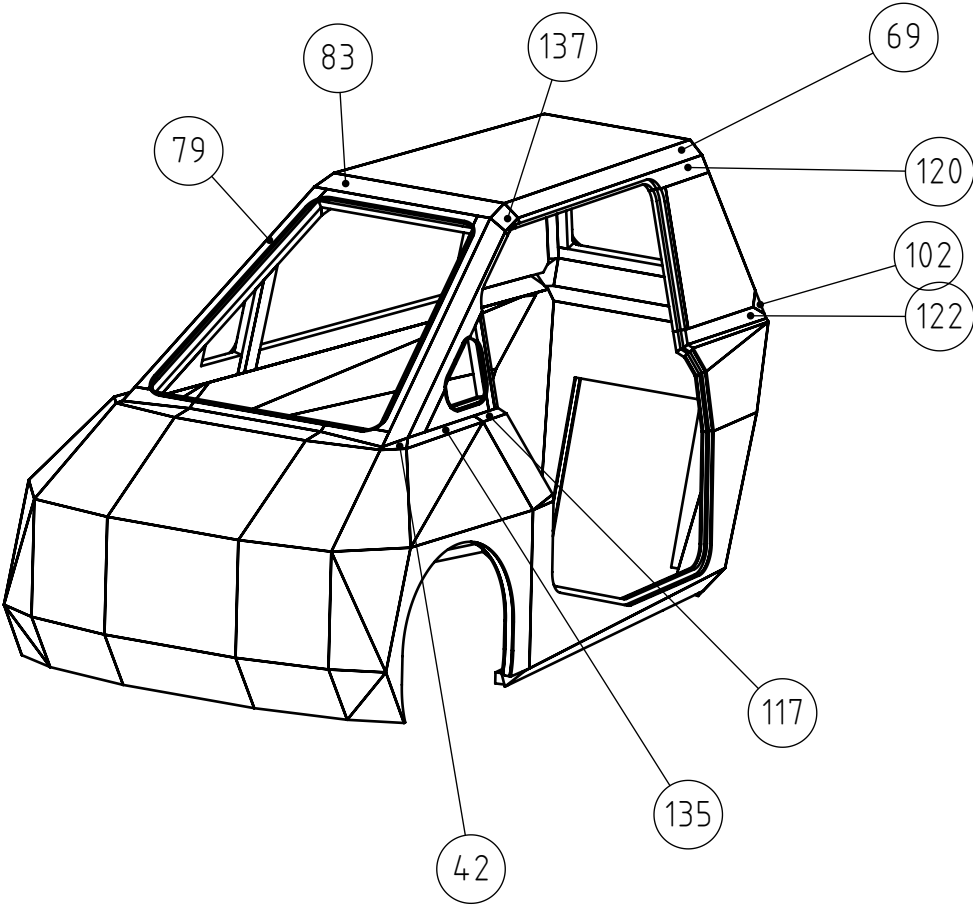


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	1	SP-FLCorner2-In	PlyWood Birch	1	71	Rear left diag frame	beech	1	141	SP-SL3Rear-Out-Body	PlyWood Birch	1	141	SP-SL3Rear-Out-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	2	SP-FLCorner2-Core	Core - DendroLight	1	72	Rear window left frame	beech	1	142	SP-SL3Front-Out-Body	PlyWood Birch	1	142	SP-SL3Front-Out-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	3	SP-FLCorner2-Out	PlyWood Birch	1	73	Rear window top frame	beech	1	143	SP-FRCorner1-In	PlyWood Birch	1	143	SP-FRCorner1-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	4	SP-FLCorner2-Out	PlyWood Birch	1	74	Rear window bottom frame	beech	1	144	SP-FRCorner2-Out	PlyWood Birch	1	144	SP-FRCorner2-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	5	SP-FLCorner2-Core	Core - DendroLight	1	75	SP-R3-Out	PlyWood Birch	1	145	SP-FRCorner2-Core	Core - DendroLight	1	145	SP-FRCorner2-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	6	SP-FLCorner2-In	PlyWood Birch	1	76	SP-R3-Core	Core - DendroLight	1	146	SP-FRCorner1-Core	Core - DendroLight	1	146	SP-FRCorner1-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	7	SP-FC1-In	PlyWood Birch	1	77	SP-R3-In	PlyWood Birch	1	147	SP-SR1-Out	PlyWood Birch	1	147	SP-SR1-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	8	SP-FC1-Core	Core - DendroLight	1	78	Front right diag frame	beech	1	148	SP-SR2-Out	PlyWood Birch	1	148	SP-SR2-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	9	SP-FC1-Out	PlyWood Birch	1	79	Front window right frame	beech	1	149	SP-SR3-Out	PlyWood Birch	1	149	SP-SR3-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
B	10	SP-FL1-In	PlyWood Birch	1	80	Front right window upper diag frame	beech	1	150	SP-SR4-Out	PlyWood Birch	1	150	SP-SR4-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	11	SP-FL1-Core	Core - DendroLight	1	81	Front window front right frame	beech	1	151	SP-RW-Out	PlyWood Birch	1	151	SP-RW-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	12	SP-FL1-Out	PlyWood Birch	1	82	Mid frame front right beam	beech	1	152	SP-FRCorner3-Out	PlyWood Birch	1	152	SP-FRCorner3-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	13	SP-FC1-In	PlyWood Birch	1	83	Top frame front beam	beech	1	153	SP-FR2-Out	PlyWood Birch	1	153	SP-FR2-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	14	SP-FC1-Core	Core - DendroLight	1	84	Front window top center frame	beech	1	154	SP-FR1-Out	PlyWood Birch	1	154	SP-FR1-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	15	SP-FC1-Out	PlyWood Birch	1	85	SP-Top-Out	PlyWood Birch	1	155	SP-FR1-Out	PlyWood Birch	1	155	SP-FR1-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	16	WindShield	Verre	1	86	SP-Top-Core	Core - DendroLight	1	156	SP-SR5-Out	PlyWood Birch	1	156	SP-SR5-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	17	SP-RLCorner-In	PlyWood Birch	1	87	SP-Top-In	PlyWood Birch	1	157	SP-RW-Core	Core - DendroLight	1	157	SP-RW-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	18	SP-RLCorner-Core	Core - DendroLight	1	88	Front window front center frame	beech	1	158	SP-RW-In	PlyWood Birch	1	158	SP-RW-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	19	SP-R2-Out	PlyWood Birch	1	89	Mid frame front center beam	beech	1	159	SP-FR1-Core	Core - DendroLight	1	159	SP-FR1-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
C	20	SP-R2-Core	Core - DendroLight	1	90	SP-FL1-In	PlyWood Birch	1	160	SP-FR1-In	PlyWood Birch	1	160	SP-FR1-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	21	SP-R2-In	PlyWood Birch	1	91	SP-FL1-Out	PlyWood Birch	1	161	SP-FR1-In	PlyWood Birch	1	161	SP-FR1-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	22	SP-SL5-Core	Core - DendroLight	1	92	SP-FL1-Core	Core - DendroLight	1	162	SP-FR2-In	PlyWood Birch	1	162	SP-FR2-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	23	SP-SL5-Out	PlyWood Birch	1	93	SP-FLCorner1-Out	PlyWood Birch	1	163	SP-SR1-Core	Core - DendroLight	1	163	SP-SR1-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	24	SP-SL5-In	PlyWood Birch	1	94	SP-FLCorner1-Core	Core - DendroLight	1	164	SP-SR2-Core	Core - DendroLight	1	164	SP-SR2-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	25	SP-FLCorner3-In	PlyWood Birch	1	95	SP-FLCorner1-In	PlyWood Birch	1	165	SP-SR3-Core	Core - DendroLight	1	165	SP-SR3-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	26	SP-FLCorner3-Core	Core - DendroLight	1	96	SP-FLCorner1-Out	PlyWood Birch	1	166	SP-SR4-Core	Core - DendroLight	1	166	SP-SR4-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	27	SP-FLCorner3-Out	PlyWood Birch	1	97	SP-FLCorner1-In	PlyWood Birch	1	167	SP-SR5-Core	Core - DendroLight	1	167	SP-SR5-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	28	SP-FL2-In	PlyWood Birch	1	98	SP-FLCorner1-Core	Core - DendroLight	1	168	SP-FRCorner3-Core	Core - DendroLight	1	168	SP-FRCorner3-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	29	SP-FL2-Core	Core - DendroLight	1	99	SP-SL4-In	PlyWood Birch	1	169	SP-FR2-Core	Core - DendroLight	1	169	SP-FR2-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
D	30	SP-FL2-Out	PlyWood Birch	1	100	SP-SL4-Core	Core - DendroLight	1	170	SP-FR1-Core	Core - DendroLight	1	170	SP-FR1-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	31	SP-FC2-In	PlyWood Birch	1	101	SP-SL4-Out	PlyWood Birch	1	171	SP-SR3-In	PlyWood Birch	1	171	SP-SR3-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	32	SP-FC2-Core	Core - DendroLight	1	102	Rear bottom left frame corner	beech	1	172	SP-SR2-In	PlyWood Birch	1	172	SP-SR2-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	33	SP-FC2-Out	PlyWood Birch	1	103	Front window left frame	beech	1	173	SP-SR1-In	PlyWood Birch	1	173	SP-SR1-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	34	SP-R1-In	PlyWood Birch	1	104	RightBaseBeam	beech	1	174	SP-SR4-In	PlyWood Birch	1	174	SP-SR4-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	35	SP-R1-Core	Core - DendroLight	1	105	SP-RRCorner-Out	PlyWood Birch	1	175	SP-SR5-In	PlyWood Birch	1	175	SP-SR5-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	36	SP-R1-Out	PlyWood Birch	1	106	SP-RRCorner-Core	Core - DendroLight	1	176	SP-FRCorner-In	PlyWood Birch	1	176	SP-FRCorner-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	37	RearWindow	Verre	1	107	SP-RRCorner-In	PlyWood Birch	1	177	SP-LW-In	PlyWood Birch	1	177	SP-LW-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	38	Rear bottom right frame corner	beech	1	108	SP-FRCorner1-Core	Core - DendroLight	1	178	SP-LW-Core	Core - DendroLight	1	178	SP-LW-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
	39	Top frame rear beam	beech	1	109	SP-FRCorner1-Out	PlyWood Birch	1	179	SP-LW-Out	PlyWood Birch	1	179	SP-LW-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
E	40	Mid frame front left beam	beech	1	110	SP-FRCorner2-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	41	Front window bottom left frame	beech	1	111	SP-FRCorner2-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	42	Mid frame front left corner	beech	1	112	SP-FRCorner2-Core	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	43	Front side window	Verre	2	113	SP-FRCorner2-Out	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	44	Front left window bottom frame	beech	1	114	SP-FRCorner1-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	45	SP-RLCorner-Out	PlyWood Birch	1	115	SP-FRCorner2-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	46	Lateral Window	Verre	1	116	MidFrameLR	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	47	Side window rear vertical frame	beech	1	117	MidFrameLF1	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	48	SP-SL6-Out	PlyWood Birch	1	118	FRWindow_DiagFrame	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	49	SP-SL6-In	PlyWood Birch	1	119	LWindow_FCorner_Body	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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	51	Front right diag frame	beech	1	121	LWindow_Rear_Body	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	52	Rear right diag frame	beech	1	122	LWindow_Bottom_Body	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	53	Rear window right frame	beech	1	123	SPSL1-In	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	54	Right window top frame	beech	1	124	SP-SL1-Core-Body	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	55	Top frame right beam	beech	1	125	SP-SL3Rear-Core-Body	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	56	Right window bottom frame	beech	1	126	SP-SL3Front-Core-Body	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	57	Rear bottom right frame corner	beech	1	127	SP-SL3Rear-In-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	58	Mid frame right beam	beech	1	128	SP-SL3Front-In-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	59	Mid frame right front beam	beech	1	129	SP-SL2Rear-In-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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	62	Front right window rear vertical frame	beech	1	132	SP-SL2Front-Core-Body	Core - DendroLight	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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	64	SP-SR6-In	PlyWood Birch	1	134	BaseBeamLeft	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	65	Top frame front right corner	beech	1	135	MidFrame_LF2	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	66	SP-SR6-Core	Core - DendroLight	1	136	FrontLeftWindow_Rear	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	67	SP-SR6-Out	PlyWood Birch	1	137	TopFrame_FLCorner	beech	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	68	Right window top corner frame	beech	1	138	SP-SL1-Out-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
	69	Upper frame left beam	beech	1	139	SP-SL2Rear-Out-Body	PlyWood Birch	1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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								HEIG VD COMATEC Institut de Conception mécanique et Technologies des matériaux	
		Nom		Signature		Date		Dénomination: Sandwich Panel Body	
Dessiné		Deriaz Samson				19.08.2026			
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						Matériau : beech		Nom du fichier (Dessin) MA2-009_Asm_Body_SP	
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Tolérances générales ISO 2768- Pièces moulées ISO 8062-CT Symboles de soudure ISO 2553 Procédé de soudage Tol. gén. de soudure ISO 13920- Pression d'essai				Finition:		Rayons non cotés R Chanfreiné		Revision: A	
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		Nom	Signature	Date	Dénomination: Sandwich Panel Body				
Dessiné		Deriaz Samson		19.08.2026					
Contrôle									
Conf. normes									
Bon pour exéc.									
					Nom du fichier (Dessin) MA2-009_Asm_Body_SP				
					Matériau : beech				
					Echelle:1:20 NON				
					Masse: 82.47				
					Echelle:1:20 NON				
					Feuille 3 de 3				